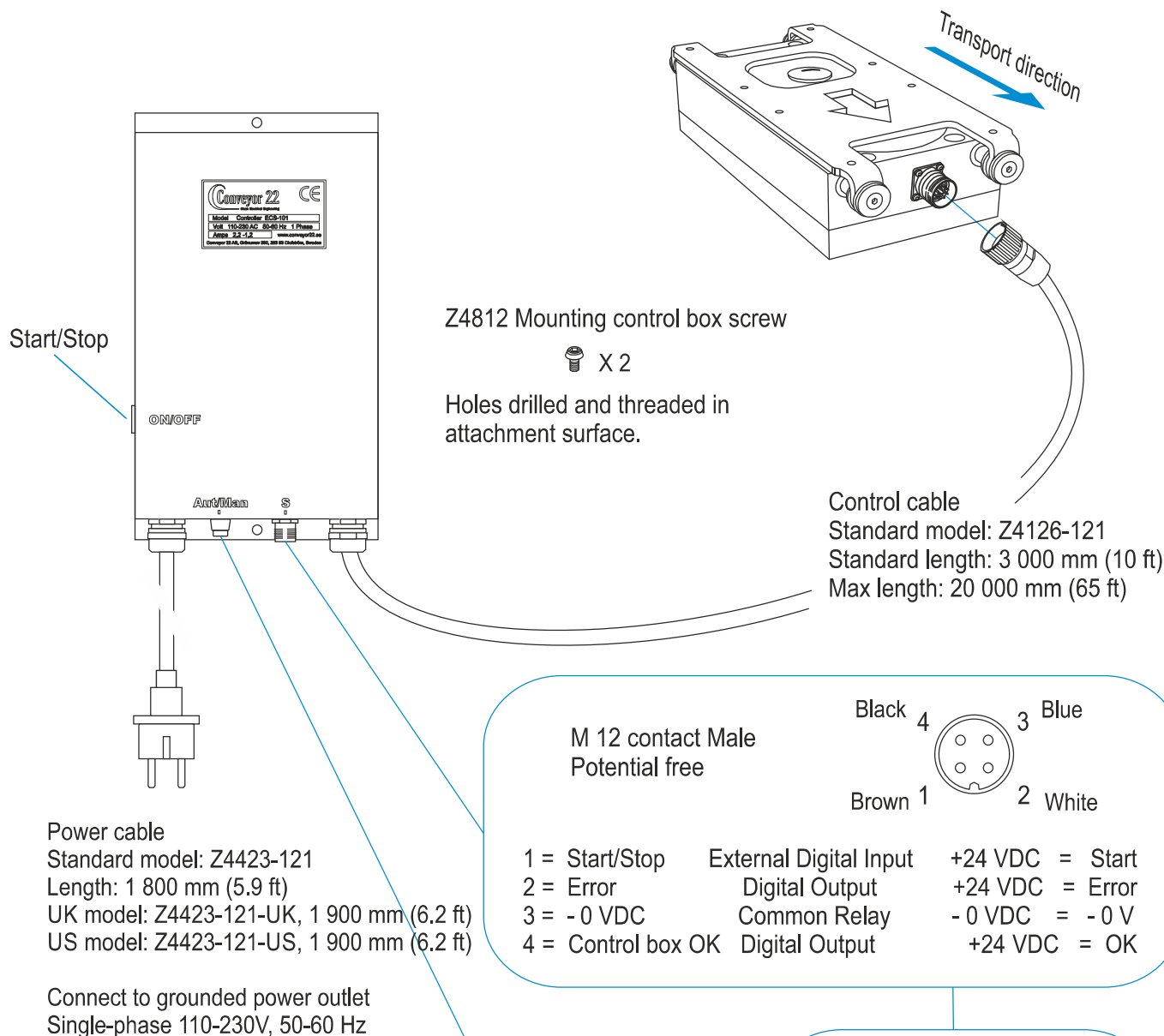


## Electric connection



Make sure the tray can move freely in both directions before connecting the conveyor to a power source.



### Switch for PLC / Manual operation



= PLC operation  
In this position, the Start/Stop is controlled via M12 contact.



= Manual operation  
In this position, the Start/Stop is controlled via control box.

### Output

Condition	Pin 2	Pin 4
Error	High +24 V	Low 0 V
OK	Low 0 V	High +24 V

### Input

Condition	Pin 1	Pin 3
Running	High +24 V	- 0 V
Stopped	Low 0 V	- 0 V